

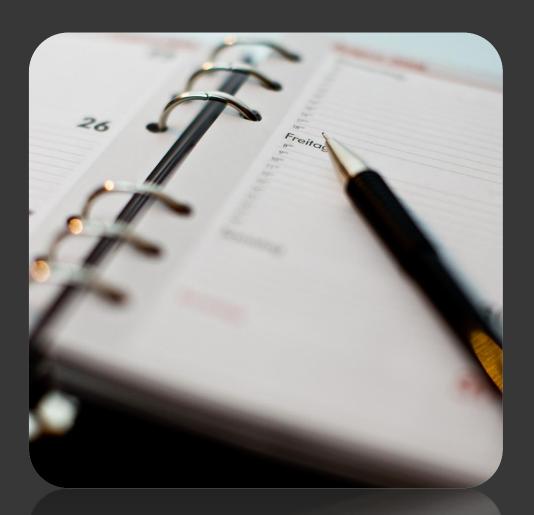
Shorter time to market

Kenneth Karlsson

Director Business Development R&T, Saab Aerostructures

AGENDA

- Introduction
- Market
- Pilot project and next step







PRODUCT STRATEGY



MARKET DEMANDS

AIRBUS A320

- Current rate: 63 ac/month
- Current delivery time: 5 years!

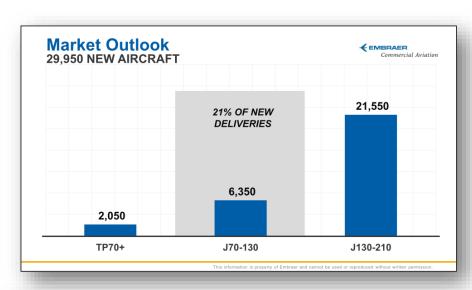
Challenge:

To introduce new technologies, materials and processes in the current programs

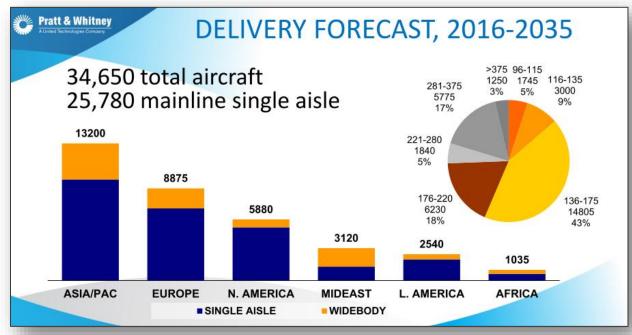


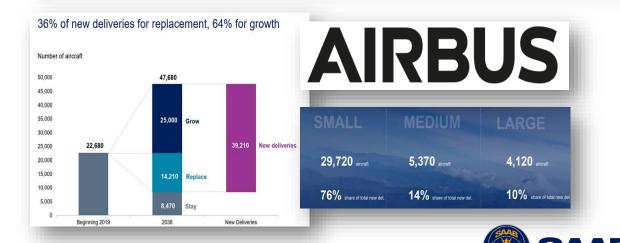


MARKET OUTLOOK







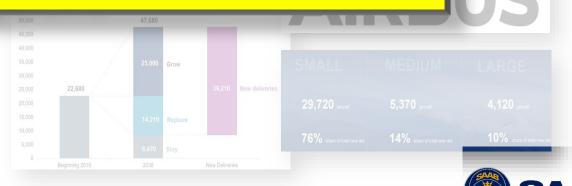


MARKET OUTLOOK



Approx. 55 000 new aircraft deliveries in the coming 20 years





DELIVERY FORECAST, 2016-2035

1035

AFRICA

MARKET OUTLOOK





Tomorrow's challenge, today's call to action

The world needs more aircraft – by the mid-2030s it will need at <u>least twice as many as are currently flying.</u> But tomorrow's planes need new technologies to keep pace with ever more stringent ecological requirements and to meet passenger needs in terms of the aircraft cabin environment and the cost of air travel.

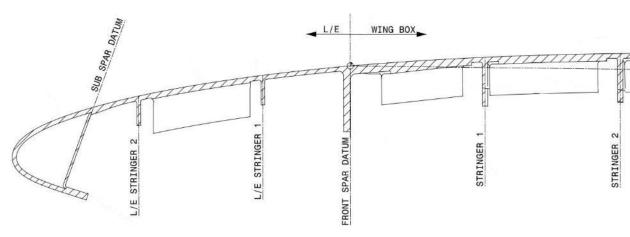
Conventional airframes are reaching the limits of efficiency. Radical new directions have to be taken to bring about the dramatic weight and emissions reductions - and meet overall sustainability targets - that are needed to comply with ACARE and Flightpath 2050 Goals.





THE SAAB CONCEPT IN BLADE

- Project start: 2007
- Test panel 1 produced in 2009
- Several test panel 2 produced 2011-2014
- Final production started 2016





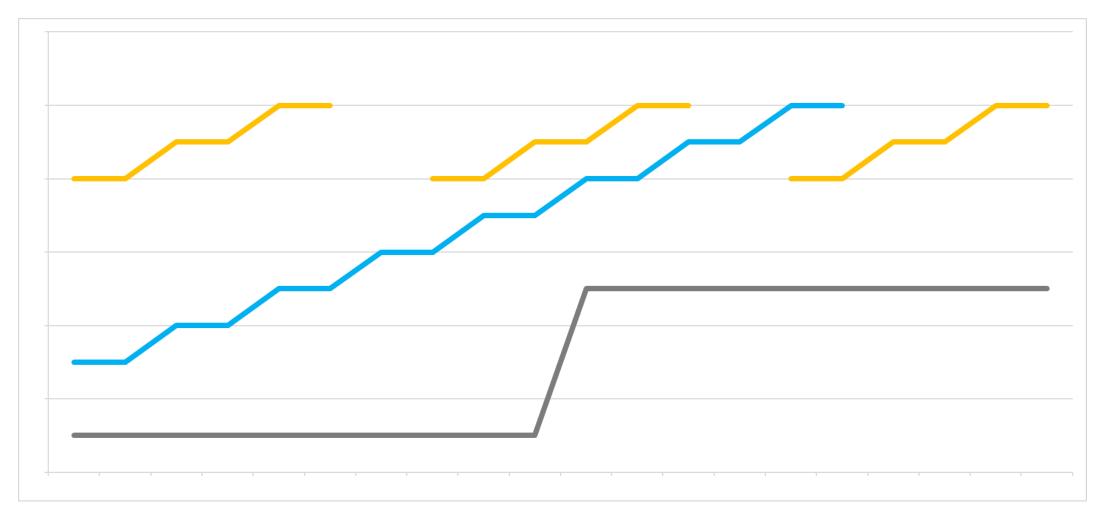
DESIGN TO BUILT PROJECT

- Usually a lead time of 1.5 3 years
- Tool development is always on the critical path
 - Design and manufacturing are not parallel activities
- Spring back effects may require tool modifications = increased leadtime





DEVELOPMENT LEAD TIME





NEW CONCEPT

Evaluation of a new concept for Aerospace parts

1. Design the tool and the master mould

2. Use Additive Manufacturing to produce the master mould

3. Build a composite tool on the master mould

4. Produce a part

5. Verify the characteristics for the part

6. If needed modify repeat step 1-5

7. Produce first serial parts

8. In parallel manufacture the tool for serial production



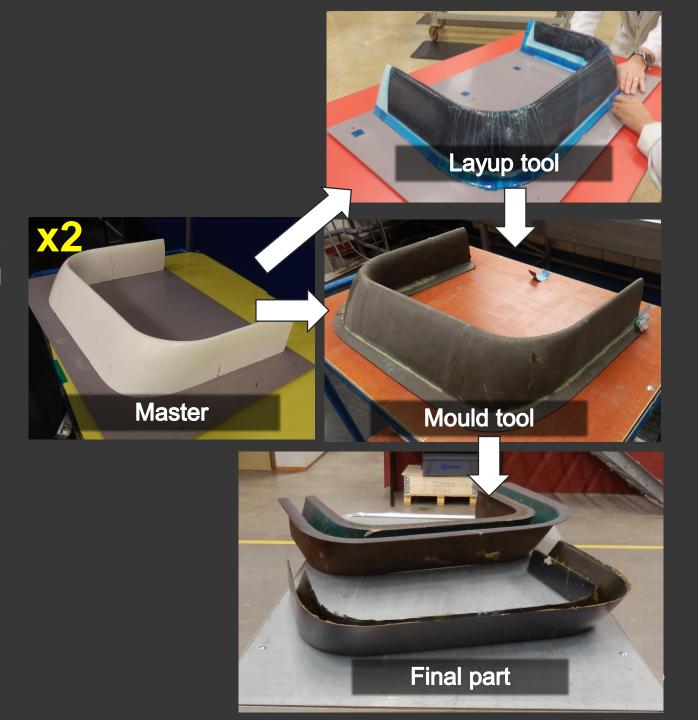


RAPID TOOLING 1

- Tooling for spring back and manufacturing
- Cured at 180°C
- Two printed layup tools was used together with a composite mould tool manufactured on a 3D-printed master

RESULT

- Managed to save >20 weeks lead time and
 - >50 000 EUR in tool manufacturing.
- Able to verify tool concept
- Able to **deliver** a test part ahead of schedule

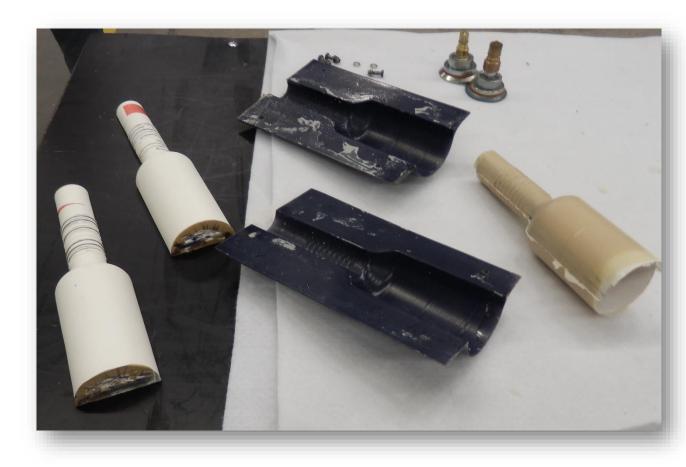


RAPID TOOLING 2

- 3D-printed parts to verify thread and size
- Tooling for part manufacturing

RESULT

Managed to secure delivery on time





THINGS TO KEEP IN MIND

- Tooling materials needs to be selected based on the process and part design
- Scalability is always an issue
- Tolerances needs to be addressed early in the project
- Spring back analysis becomes more complex





NEXT STEP

- Evaluate new materials
- New larger and combined printers
 - AM + CNC in one machine
- Continue investigating the tool-part interaction





